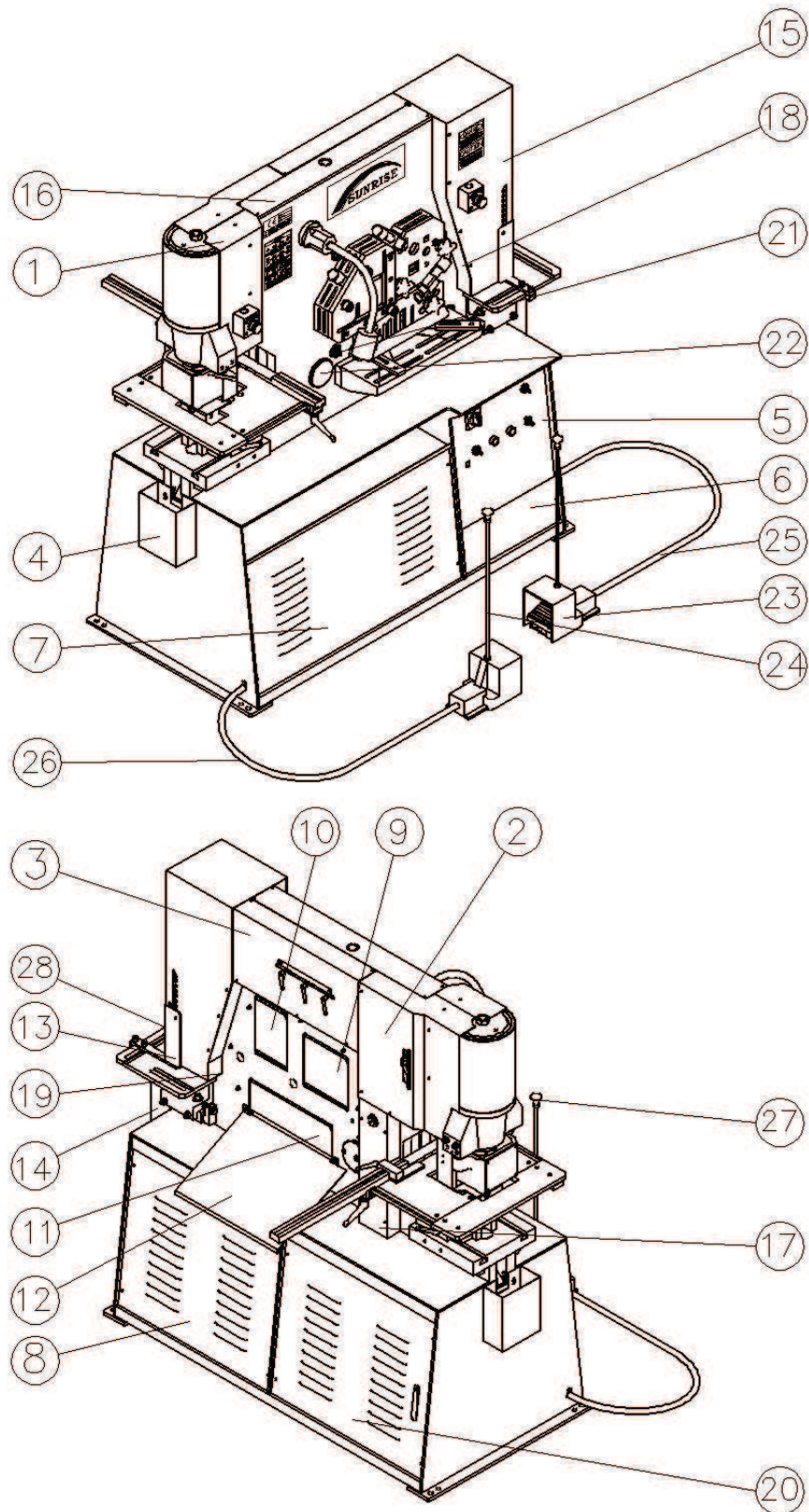


IW-60S/SD



IW-60S-3D-A.dwg 12/2013



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Sunrise Ironworker Parts List

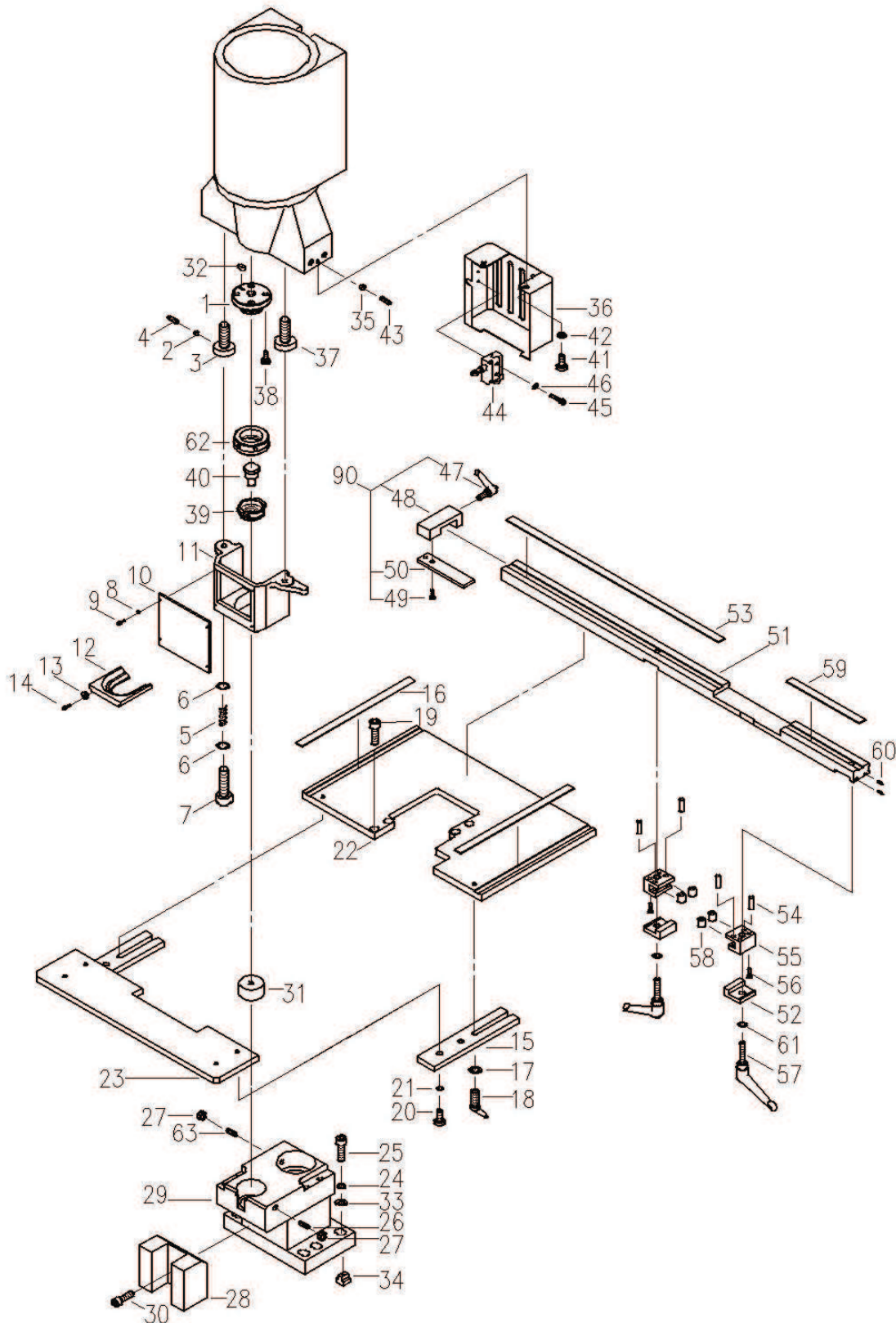
Model: IW-60S /SD

Part: Cover Plates

Date: 02/2012

Item	Part Number		Description	產品名稱	Q'ty	Memo
1	213002006D		Punching Cylinder Cover A	沖孔油壓缸護蓋 A	1	
2	60S: 213002034A 60SD: 213102009A		Punching Cylinder Cover B	沖孔油壓缸護蓋 B	1	
3	60S: 213002008F 60SD: 213102006C		Shearing Limit Switch Cover	剪切限動調整護蓋	1	
4	211302021A		Scrap Box For Punching	沖孔鐵屑盒	1	
5	213002902A	213002022E 213002023A 211302025C 52414APL93902	Electrical Box	電氣箱總成	1	
6	213202022C		Front Base Cover	電氣箱底座護蓋	1	
7	60S: 213002001 60SD: 213102001		Front Base Cover	底座前蓋	1	
8	60S: 213002002 60SD: 213102002		Rear Base Cover A	底座後蓋 A	1	
9	213002014		Safety Guard for Angle Shear	剪角鐵護板	1	
10	213002015		Safety Guard for Bar Shear	剪圓方護板	1	
11	213002016		Safety Guard for Flat Shear	剪平板護板	1	
12	213002019A		Flat Bar Shear Back Plate	滑料片	1	
13	213002036C		Safety Guard For Notching	剪角安全護板	1	
14	211302022		Scrap Box For Notching	剪角鐵屑盒	1	
15	213002035C		Notching Cylinder Cover	剪角油壓缸護蓋	1	
16	60S: 213002005C 60SD: 213102004B		Top Cover	上護蓋	1	
17	213002031		Hose Cover	配管套蓋(電動定位尺)	1	
18	213002009A		Notching Side Cover A (Front)	護蓋固定板 A (前)	1	
19	213002010A		Notching Side Cover B (Rear)	護蓋固定板 B (後)	1	
20	60S: 213002003 60SD: 213102003		Rear Base Cover B	底座後蓋 B	1	
21	213010005 211310008B		Adjust Pushing Screw Adjust Pushing Nut	壓塊固定螺絲 壓塊固定螺帽	4	
22	213010001B		Main Pivot Pin	支持點心軸	1	
23	52413YC135D		Foot Switch YC-135D(CE)	腳踏開關	2	
24	213210008		Foot Switch Handle	腳踏開關提桿	2	
25	60S: 56320G0061300A 60SD: 56320G0061400A		Foot Switch Cable 3/8"X1300mm Foot Switch Cable 3/8"X1400mm	電線保護管 1300mm 電線保護管 1400mm	1	
26	56320G0061300A		Foot Switch Cable 3/8"X1300mm	電線保護管 1300mm	1	
27	56314118036M10		Waist Shaped Knobs 1180-36-M10	凹槽式旋鈕	2	
28	213002037		Notching Clear Cover	剪角壓克力護板	1	

Punching Station Assembly for Double Cylinder Models





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Sunrise Ironworker Parts List

Model: **IW-60S/SD, 80S/SD**

Part: **Punching Station**

Date: 02/2012

Item	Part Number		Description	產品名稱	Q'ty	Memo
1	42RTBQA		Retaining Thread	螺紋塊	1	
2	211305090	212211009	Copper Piece	銅墊	1	
3		211305005B	Stripper Adj. Screw (2)	剝料器調整螺桿(二)	1	
4		56301C0006010	Set Screw M6X10	止付內六角螺栓	1	
5		211305006	Stripper Spring	沖孔剝料器彈簧	1	
6		56303D00012024045	Flat Washer M12	平墊圈	2	
7		56301A0012090	Hex Bolt M12X90	六角承窩頭螺栓	1	
8	42STBD	56303A00005	Spring Washer M5	彈簧墊圈	4	
9		56301A0005012	Hex Bolt M5X12	六角承窩頭螺栓	4	
10		42STBC002	Stripper Clear Cover	剝料器安全護板	1	
11		42STBC006A	Stripper	沖孔剝料器	1	
12		42STBC003A-20 42STBC003A-42 42STBC003A-52	Stripper Exchangeable Plate	剝料器底板	1	
13		42STBC004	Washer	墊片	2	
14		56301I0005008	Cap Screw M5X8	半圓內六孔	2	
15		212205005C	Table Connecting Plate	工作板組合塊	2	
16	S: 213005110 SD: 213105110	S: 213005006A SD: 213105002A	Punching Table Ruler 306mm Punching Table Ruler 506mm	沖孔工作板Y軸標尺	2	
17		56303B11012025	Flat Washer M10	平墊圈	2	
18		56315404192M1032	Clamp Handle M10X32	萬向把手	2	
19		56301A0010020	Hex Bolt M10X20	六角承窩頭螺栓	4	
20		56301A0010030	Hex Bolt M10X30	六角承窩頭螺栓	4	
21		56303A00010	Spring Washer M10	彈簧墊圈	4	
22		S: 213005001C SD: 213105001D	Punching Table A (Main)	沖孔工作板(A)	1	
23		213005002	Punching Table B (Front)	沖孔工作板(B)	1	
24		56303A00016	Spring Washer M16	彈簧墊圈	6	
25	56301A0016060		Hex Bolt M16X60	六角承窩頭螺栓	6	
26	56301C7010060		Set Screw M10X60	止付內六角螺栓	1	
27	56302B0110		Nut M10	螺帽	2	
28	43B3DMC	43B1D005A	Die Holder Support	下模座支持塊	1	
29		43B3DM900D	Overhang Die Holder (Ø45/Ø80)	雙孔沖孔座	1	
30		56301A0012020	Hex Bolt M12X20	六角承窩頭螺栓	1	



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Model: IW-60S/SD, 80S/SD

Part: Punching Station

Date: 02/2012

Item	Part Number		Description	產品名稱	Q'ty	Memo
31	41RD1		Die	圓孔下模	1	
32	56305D00606018		Locating Key	雙頭圓鍵	1	
33	56303D00016032045		Flat Washer M16	平墊圈	6	
34	211305011		T-Shaped Nut M16	T形螺帽	6	
35	213205010		Copper Piece	銅墊	2	
36	213202034		Stripper Rear Guard	剝料器護板	1	
37	211305004B		Stripper Adj. Screw (1)	剝料器調整螺桿(一)	1	
38	56301A0012025		Hex Bolt M12X25	六角承窩頭螺栓	4	
39	42RSBQ30A 42RSBQM40B 42RSBQM50B		Quick Change Sleeve	快拆上模套環	1	
40	41RP1		Punch	圓孔上模	1	
41	56301A0006010		Hex Bolt M6X10	六角承窩頭螺栓	2	
42	56303A00006		Spring Washer M6	彈簧墊圈	2	
43	56301C0010020		Set Screw M10X20	止付內六角螺栓	2	
44	52411AZ7312		Limit Switch	微動開關	1	
45	56301A0004025		Hex Bolt M4X25	六角承窩頭螺栓	2	
46	56303B10005010		Flat Washer M4	平墊圈	2	
47	213005141	56315404163M1020	Clamp Handle M10X20	萬向把手	1	
48		213205004	Stopper Piece	X軸定位板	1	
49		56301F0006016	Sunk Head Hex Bolt M6X16	皿頭六角承窩螺栓	2	
50		212205007S1	Stopper Piece	沖孔定位塊	1	
51		213205018B	Punching Stopper Guide	Y軸定位板	1	
52		213205020	Stopper Guide Base	定位板固定滑塊	2	
53		213005015	Punching Stopper Guide Ruler 602.5mm	Y軸定位尺標尺(左)	1	
54		56306R0080030	Pin Ø8X30	直銷 Ø8X30	4	
55		213205019	Stopper Y-axis Guide	Y軸定位滑座	2	
56		56301A4006030	Hex Bolt M6X30	六角承窩頭螺栓	4	
57		56315404192M1050	Clamp Handle M10X50	萬向把手	2	
58		56309DTA815	Needle Bearing TA815	滾針軸承 TA815	4	
59		213005014	Punching Stopper Guide Ruler 207.5mm	Y軸定位尺標尺(右)	1	
60		56301C0005008	Set Screw M5X8	止付內六角螺栓	2	
61		56303B11012025	Flat Washer M10	平墊圈	2	

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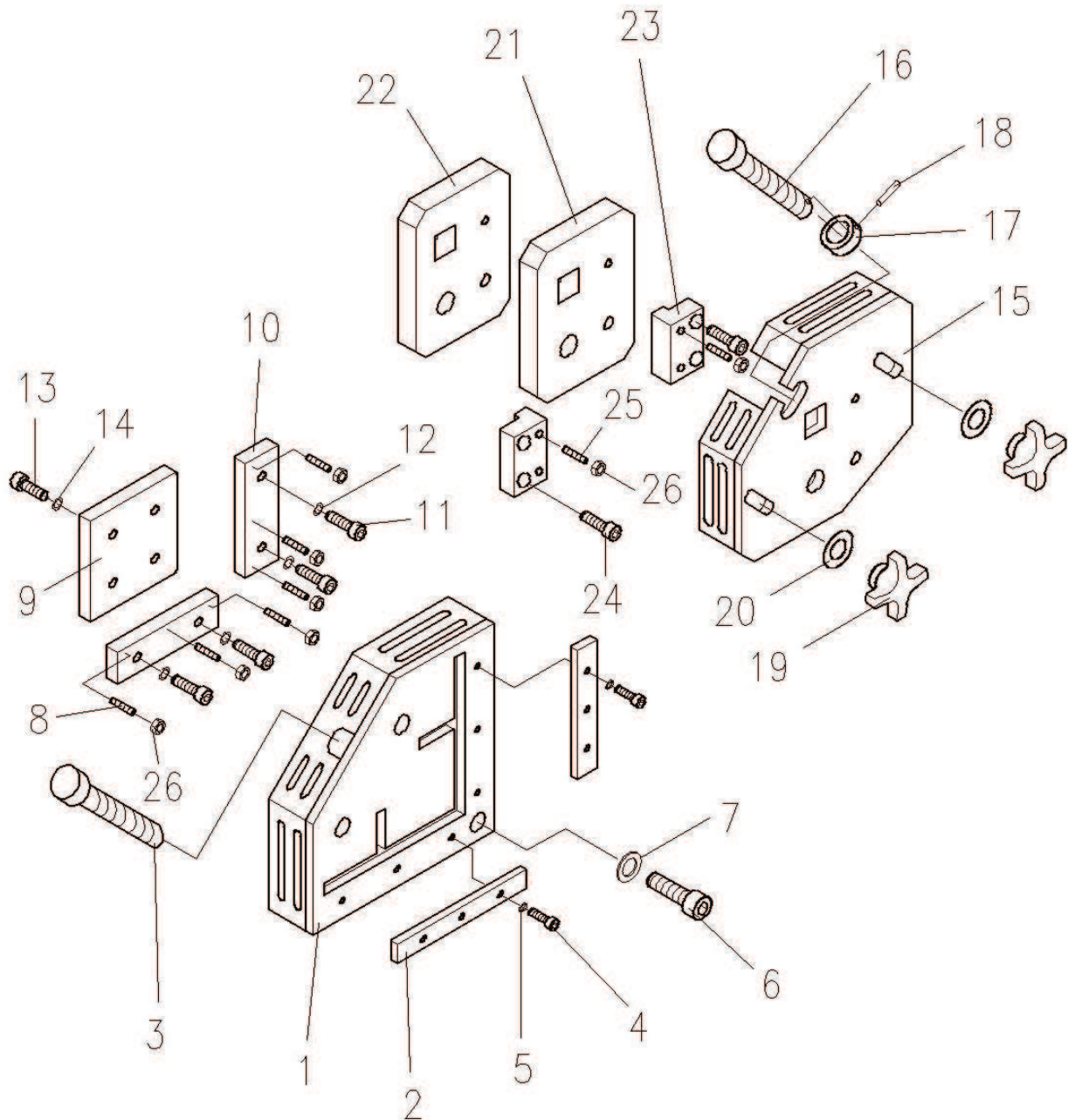
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Model: IW-60S/SD, 80S/SDPart: Punching Station

Date: 02/2012

Item	Part Number	Description	產品名稱	Q'ty	Memo
62	42RNBQA	Retaining Nut	沖頭鎖緊螺帽	1	
63	56301C7010045	Set Screw M10X45	止付內六角螺栓	1	
90	213005121S	Punching Stopper Set	沖孔定位塊組	1	

Angle and Bar Shear Station for Double Cylinder Models



PART3007A.dwg 04/2010



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Sunrise Ironworker Parts List

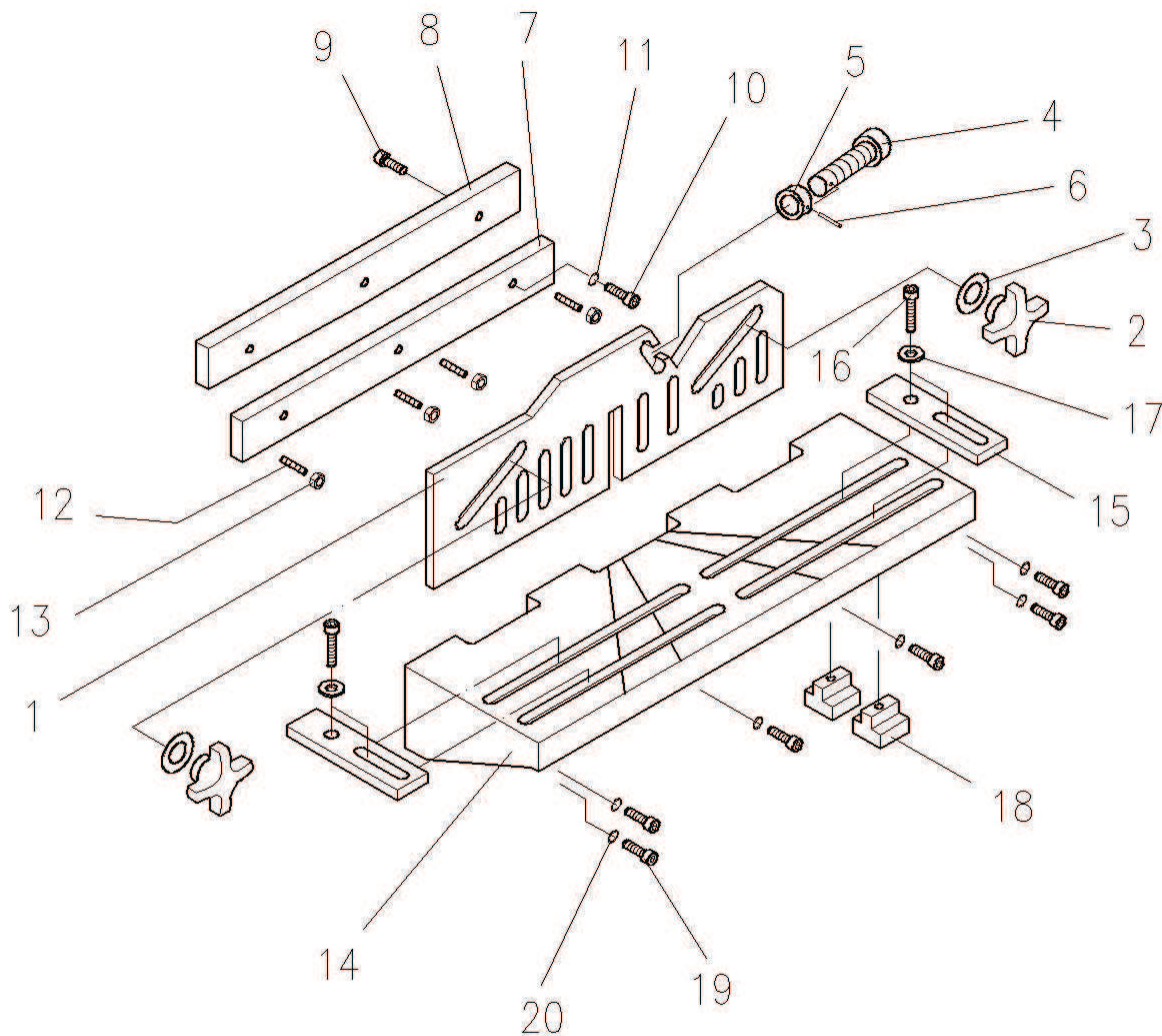
Model: IW-60S/SD

Part: Angle and Bar Shear Station

Date: 02/2012

Item	Part Number		Description	產品名稱	Q'ty	Memo
1	213007900C	213007001E	Angle Shear Holddown	角鐵剪切座	1	
		213007004				
		213002017D				
		213002018D				
2	211307005A		Angle Holddown Adjusting Plate	L型鐵座調整塊	2	
3	211310009		Angle Holddown Screw	L型鐵座調整螺桿	1	
4	56301A0010025		Hex Bolt M10X25	六角承窩頭螺栓	6	
5	56303A00010		Spring Washer M10	彈簧墊圈	6	
6	56301A0020030		Hex Bolt M20X30	六角承窩頭螺栓	3	
7	56303B00020037040		Flat Washer M20	平墊圈	3	
8	56301C8010030		Set Screw M10X30	止付內六角螺栓	6	
9	213007003C		Angle Shear Moving Blade	角鐵剪切刀具(活動)	1	
10	213007002B		Angle Shear Stationary blade	角鐵剪切刀具(固定)	2	
11	56301A0014040		Hex Bolt M14X40	六角承窩頭螺栓	4	
12	56303A00014		Spring Washer M14	彈簧墊圈	4	
13	56301A0014050		Hex Bolt M14X50	六角承窩頭螺栓	3	
14	56303A00014		Spring Washer M14	彈簧墊圈	3	
15	213009900	213009003	Rd/Sq Shear Holddown	圓方壓板	1	
		213002012				
		213002013A				
16	213210900	213210009	Shear Holddown Screw	平板,圓方壓塊移動螺桿	1	
17		211310011	Holddown Screw End Piece	調整螺桿拉塊	1	
18		56306S0060030	Spring Pin Ø6X30	彈簧銷	1	
19	56314DIN633576		Fix Nut for Holddown	十字旋鈕(不銹鋼)	2	
20	56303D00016040070		Flat Washer M16	平墊圈	2	
21	213009001		Rd/Sq Shear Stationary Blade	圓方刀具(固定)	1	
22	213009002		Rd/Sq Shear Moving Blade	圓方刀具(活動)	1	
23	211309004		Rd/Sq Shear Blade Fix Plate	圓方刀具固定塊	2	
24	56301A0012020		Hex Bolt M12X20	六角承窩頭螺栓	4	
25	56301C8010040		Set Screw M10X40	止付內六角螺栓	4	
26	56302B0110		Nut M10	螺帽	10	

Flat Shear Station for IW-60H & IW-S/SD



PART3008A.dwg 04/2010

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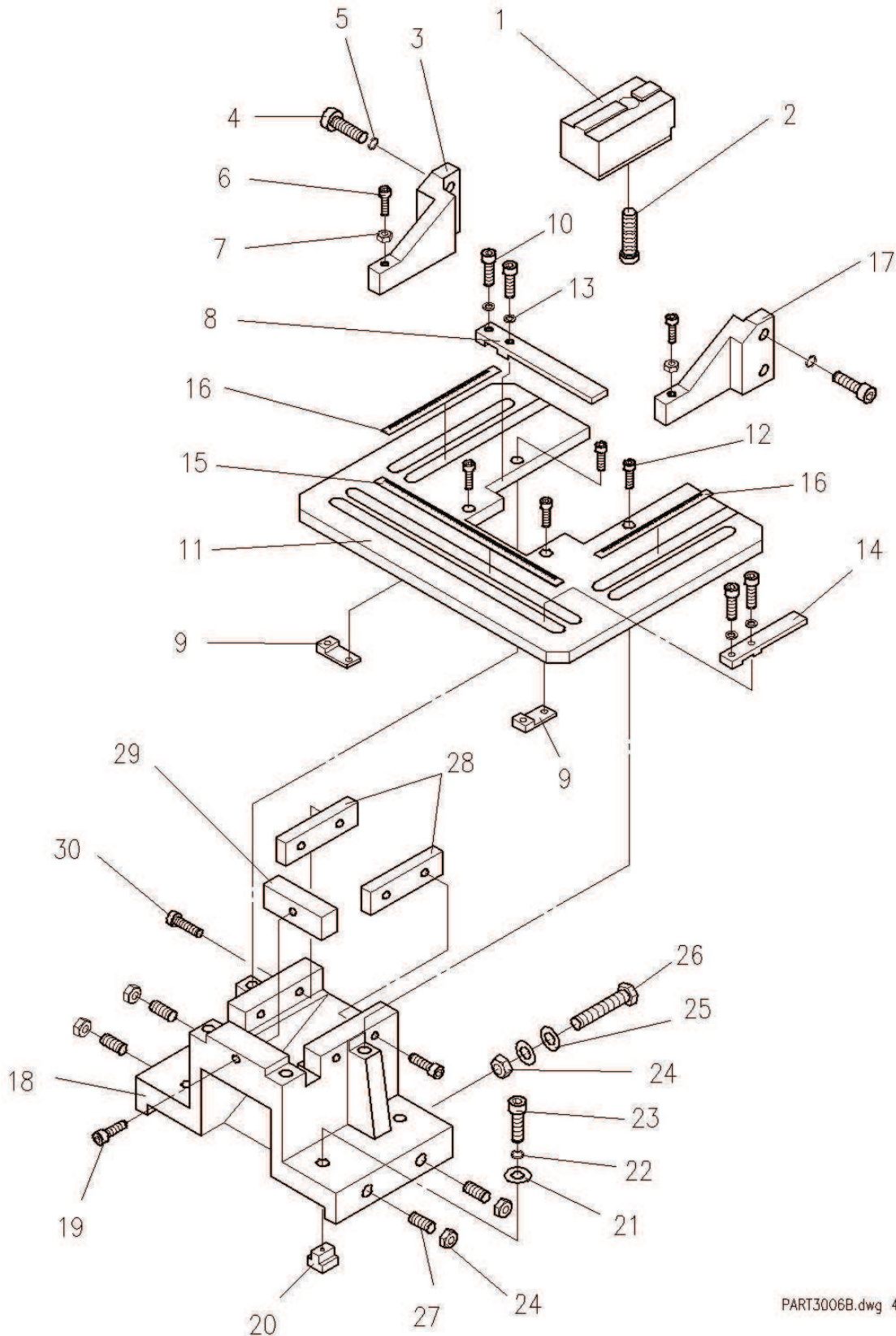
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Sunrise Ironworker Parts List

Model: **IW-60S/SD**Part: **Flat Shear Station**Date: 02/2012

Item	Part Number		Description	產品名稱	Q'ty	Memo
1	213008002		Flat Shear Holddown	平板剪切壓板	1	
2	56314DIN633576		Fix Nut for Holddown	十字旋鈕(不銹鋼)	2	
3	56303B11020040		Flat Washer M16	平墊圈	2	
4	213210900	213210009	Shear Holddown Screw	平板,圓方壓塊移動螺桿	1	
5		211310011	Holddown Screw End Piece	調整螺桿拉塊	1	
6		56306S0060030	Spring Pin Ø6X30	彈簧銷	1	
7	211308001C		Flat Shear Lower Blade	平板剪切刀具(固定)	1	
8	211308002C		Flat Shear Upper Blade	平板剪切刀具(活動)	1	
9	56301A0012030		Hex Bolt M12X30	六角承窩頭螺栓	3	
10	56301A0012070		Hex Bolt M12X70	六角承窩頭螺栓	3	
11	56303A00012		Spring Washer M12	彈簧墊圈	3	
12	56301C6010065		Set Screw M10X65	止付內六角螺栓	4	
13	56302B0110		Nut M10	螺帽	4	
14	213008001C		Flat Shear Table	平板支持座	1	
15	213208002A		Flat Shear Stopper	平板固定塊	2	
16	56301A0012035		Hex Bolt M12X35	六角承窩頭螺栓	4	
17	56303D00012024045		Flat Washer M12	平墊圈	4	
18	211305012		T-Shaped Nut M12	T形螺帽	4	
19	56301A0012050		Hex Bolt M12X50	六角承窩頭螺栓	6	
20	56303A00012		Spring Washer M12	彈簧墊圈	6	

Notching Station Assembly for Double Cylinder Models



PART3006B.dwg 4/2010



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Sunrise Ironworker Parts List

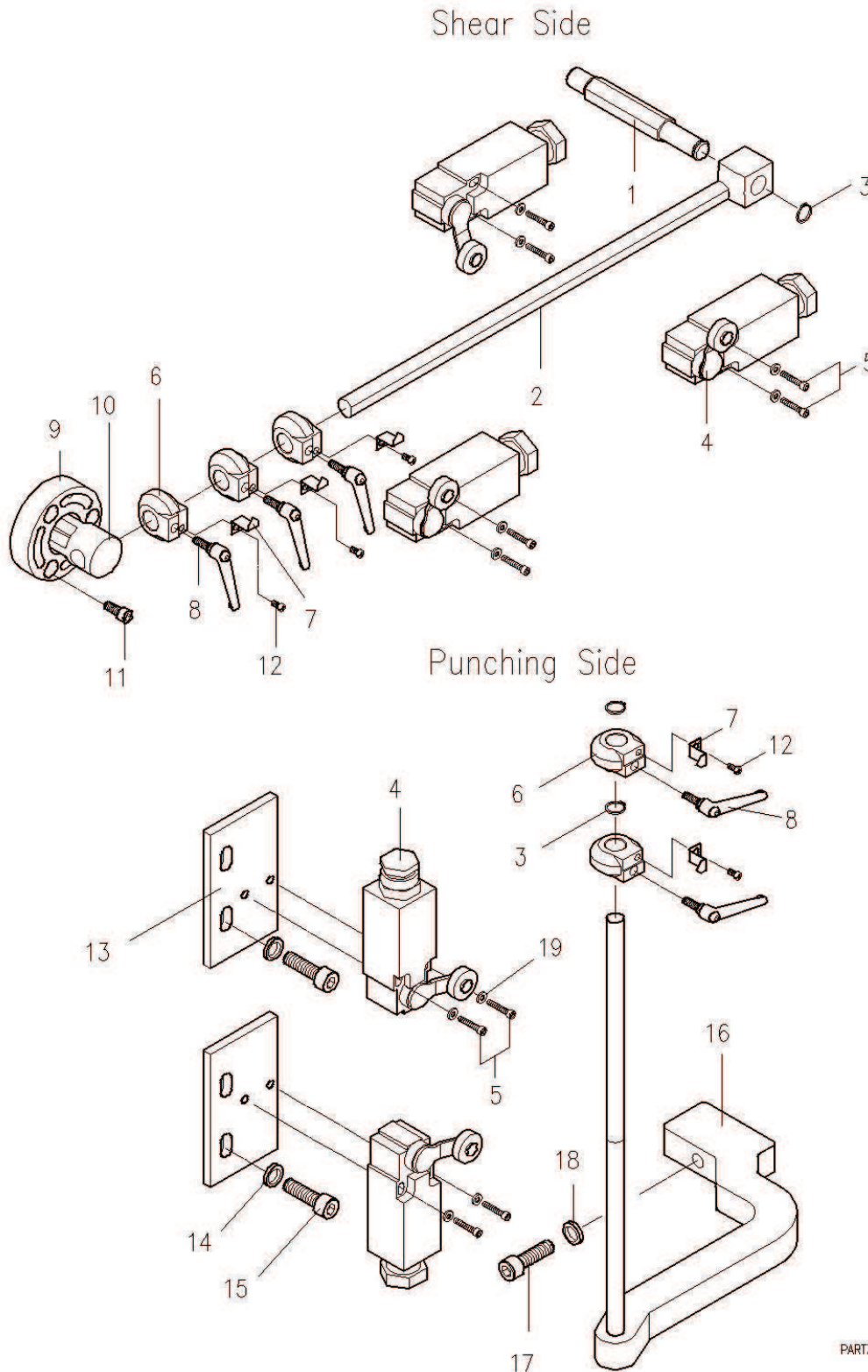
Model: IW-60S/SD,80S/SD

Part: Notching Station

Date: 02/2012

Item	Part Number		Description	產品名稱	Q'ty	Memo
1	213206001A		Notcher Top Blade	方形剪角上刀	1	
2	56301A0018050		Hex Bolt M18X50	六角承窩頭螺栓	1	
3	211306004A		Notching Stripper (left)	剪角剝料器(左)	1	
4	56301A0012035		Hex Bolt M12X35	六角承窩頭螺栓	4	
5	56303A00012		Spring Washer M12	彈簧墊圈	4	
6	56301A0008050		Hex Bolt M8X50	六角承窩頭螺栓	2	
7	56302B0108		Nut M8	六角螺帽	2	
8	213206100	213206003A	Stopper Plate (long)	工作板定位塊	1	
9		211605009A	Clamping Plate	定位板固定滑塊	2	
10		56301A0010040	Hex Bolt M10X40	六角承窩頭螺栓	4	
11		213206002B	Notching Table	剪角工作板	1	
12		56301A0008016	Hex Bolt M8X16	六角承窩頭螺栓	4	
13		56303A00010	Spring Washer M10	彈簧墊圈	4	
14		211606004B	Stopper Plate (Short)	工作板定位塊	1	
15		213206005B	Notching Table Ruler	剪角X軸標尺	1	
16		213206006A	Notching Stopper Guide Ruler	剪角Y軸標尺	2	
17	211306005A		Notching Stripper (right)	剪角剝料器(右)	1	
18	211306008D		Notching Bolster	剪角下模座	1	
19	56301A0010035		Hex Bolt M10X35	六角承窩頭螺栓	1	
20	211305012		T-Shaped Nut M12	T形螺帽	4	
21	56303D00012024045		Flat Washer M12	平墊圈	4	
22	56303A00012		Spring Washer M12	彈簧墊圈	4	
23	56301A0012050		Hex Bolt M12X50	六角承窩頭螺栓	4	
24	56302B0112		Nut M12	六角螺帽	6	
25	56303D00012024045		Flat Washer M12	平墊圈	4	
26	56301E0012060		Hex Bolt M12X60	外六角頭螺栓	2	
27	56301C8012035		Set Screw M12X35	止付內六角螺栓	4	
28	211306002F		Notcher Side Blade	方形剪角側刀	2	
29	211306003A		Notcher Front Blade	方形剪角前刀	1	
30	56301A0010020		Hex Bolt M10X20	六角承窩頭螺栓	4	

Stroke Adjustment for Double Cylinder Models



PART3004B.DWG 05/2010

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Sunrise Ironworker Parts List

Model: **IW-60S/SD** Part: **Punch & Shear Limit Switch Adjustment** Date: 02/2012

Item	Part Number	Description	產品名稱	Q'ty	Memo
1	212204009	Shear Stroke Adjustment Screw	剪切限動桿螺絲	1	
2	213204903	Shear Stroke Adjustment Rod	剪切限動桿	1	
3	56304S0012	S Clip S-12	S型扣環	3	
4	52411XCKN2118G11	Limit Switch	微動開關	5	
5	56301A0004030	Hex Bolt M4X30	六角承窩頭螺栓	10	
6	213204007	Limit Switch Actuator (Side)	限動觸塊	5	
7	213204008	Indicating Pointer	限動桿指針	5	
8	56315404045M625	Clamp Handle M6X25	萬向把手	5	
9	211304004A	Stroke Adjustment Rod End Base	限動桿轉軸座	1	
10	211304005A	Stroke Adjustment Rod End Locator	限動桿轉軸	1	
11	56301A0006016	Hex Bolt M6X16	六角承窩頭螺栓	3	
12	56301H0004008	Cap Screw M4X8	丸頭內六角螺絲	5	
13	213202024C	Limit Switch Adjustment Plate	微動開關調整座	2	
14	56303B01008019015	Flat Washer M8	平墊圈	4	
15	56301A0008016	Hex Bolt M8X16	六角承窩頭螺栓	4	
16	213004900B	Punching Stroke Adjustment Bar	沖孔限動桿	1	
17	56301A0008050	Hex Bolt M8X50	六角承窩頭螺栓	1	
18	56303A00008	Spring Washer M8	彈簧墊圈	1	
19	56303B10005010	Flat Washer 5/32"	平墊圈	10	